

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) Publication number:

0 587 104 A3

(12)

EUROPEAN PATENT APPLICATION(21) Application number: **93114304.4**

(51) Int. Cl.⁵: **C08J 3/00, C08K 3/00,
C08K 5/10, C08K 13/02,
C08L 27/06**

(22) Date of filing: **07.09.93**(30) Priority: **09.09.92 US 942557**

(43) Date of publication of application:
16.03.94 Bulletin 94/11

(84) Designated Contracting States:
**AT BE CH DE DK ES FR GB GR IE IT LI LU MC
NL PT SE**

(88) Date of deferred publication of the search report:
20.07.94 Bulletin 94/29

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(54) **Improved rigid smoke suppressed polyvinyl chloride compounds.**

(57) Improved PVC compounds formulated for exhibiting low smoke generation and having high processing stability and impact resistance comprising polyvinyl chloride, an effective amount of at least one smoke suppressant selected from the group consisting of molybdenum, iron, copper, zinc, vanadium, lithium, sodium, potassium, magnesium, calcium, barium, zirconium, manganese, phosphorous, aluminum, chromium, boron, tin and titanium based smoke suppressants, including mixtures, and a lubricant system comprising an ester of a long chain carboxylic acid, a chemically modified paraffin wax, and alkyl ester of an alkyl polyol, and optionally a C₈ to C₃₀ substituted or unsubstituted carboxylic acid and a hydrocarbon wax. The compounds disclosed exhibit an improved combination of properties for a rigid compound exhibiting a heat distortion temperature of at least 60°C, including dynamic thermal stability, impact strength and reduced smoke density in both the flaming and non-flaming mode per NFPA 258. Preferably, an impact modifier system is included and is selected from the group consisting of an acrylic polymeric impact modifier, an MBS impact modifier, and an ABS impact modifier. A pri-

mary stabilizer is included and a preferred stabilizer system comprises a tin compound and a co-stabilizer selected from epoxidized materials. The compounds are useful substitutes for engineering thermoplastics in large and/or intricate shaped articles including shower stalls, wall panels, tub enclosures, refrigerator panels, appliance housings, electrical housings, sporting equipment, plumbing ware, automotive components, business machine components and housings.

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EUROPEAN SEARCH REPORT

Application Number
EP 93 11 4304

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
A	US-A-4 965 309 (V.H. BATDORF)	1,7,8, 13,31, 33,39	C08J3/00 C08K3/00 C08K5/10 C08K13/02 C08L27/06
X	* column 3, line 3 - line 37 * * examples 1-3 * * claims 1-3,19 *	39	
A	US-A-4 053 453 (A.W. MCROWE ET AL.) * column 3, line 25 - line 35 * * example 1 * * claims 1,8,11 *	1,13,31, 33,39	
			TECHNICAL FIELDS SEARCHED (Int.Cl.5)
			C08K C08L
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 6 January 1994	Examiner ENGEL S.L.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			



CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims

- ☐ All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims
- ☐ Only part of the claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid,
namely claims:
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions,
namely:

see sheet -B-

- ☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid
namely claims:
- ☒ None of the further search fees has been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims.

namely claims 1-33, 39



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LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions, namely:

1. Claims 1-33,39 : Smoke suppressed PVC-composition, characterised by certain metal(-compounds) as smoke suppressants.
2. Claims 34-38 : A process for improving the properties of a smoke suppressed PVC-composition not containing metals.
3. Claims 40-48 : Improving the mechanical properties of a smoke-suppressed PVC-composition by limiting the particle-size of a Mo-smoke-suppressant.